High Performance Fiber Fusion Splicer (auto arc adjustment, lightweight, all directional core alignment)



(patent pending)

DATASHEET



on.com



Features

- Low Cost
- Low Loss
- Fast
- Lightweight

Applications

- Production
- Test
- R&D

The Agiltron TUNE 500 Splicer provides high performance fiber fusion splicing at an unmated low cost. It incorporates advanced features of 6-motor all directional core alignment that enables a single clamp holder for fibers of different diameters, automatic in-process arc current adjustment to ensure low loss and high-fiber -pull-strength, and the use of a long-lasting fiber cleaving blade. The machine is also lightweight with a high power rechargeable battery for portability.

The kit includes the splicer, fiber stripper, battery pack, AC adapter, AC power cord, a high-performance made-in-the-USA cleaver, and carry case. 1-Year Warranty

Specifications

Parameter	Min	Typical	Max	Unit
Fiber Type	multimode and single mode			
Insertion Loss	0.01	0.05	0.1	dB
Fiber Glass Diameter	80		150	μm
Fiber Buffer Diameter (with coating)	100		400	μm
Stripped Coating Length	7	9	10	mm
Splicing Strength		2		N
Electrode Life		5000		discharge
Cleaver Blade Life		30,000 [2]		cleavering
Remote Operation Battery		5200mAh included		
Real Time Arc Calibration		included		
Protection Shrink Oven		built-in		
Monitor TFT Color		4.3		inch
Image Magnification		320X		
Operating Humidity (non-condensing)			85	%
Operating Temperature	-20		45	°C
Storage Temperature	-40		80	°C

Notes:

[1]. Active alignment, Sensitive to fiber bending

[2]. Rotate 16 positions for every 1000 fiber cleaving

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© Photonwares Corporation	P +1 781-935-1200	sales@photonwares.com	W www.agiltro

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Ordering Information

Prefix	Version	Fiber Diameter	Battery	Extra Battery	Extra Cleaver Blade
FSPL-	500 = 55	125 μm = 5 80 μm = 8 Special = 0	Yes = 1 No = 0	Yes = 11 No = 00	Yes = 11 No = 00

The Agiltron TUNE 500 Splicer comes with 1 year warranty against manufacturing defects. The warranty does not cover consumables such as electrodes, blades, battery, nor maintenance.

Application Notes

Fiber Core Alignment

Note that the minimum attenuation for these devices depends on excellent core-to-core alignment when the connectors are mated. This is crucial for shorter wavelengths with smaller fiber core diameters that can increase the loss of many decibels above the specification if they are not perfectly aligned. Different vendors' connectors may not mate well with each other, especially for angled APC.

Fiber Cleanliness

Fibers with smaller core diameters (<5 µm) must be kept extremely clean, contamination at fiber-fiber interfaces, combined with the high optical power density, can lead to significant optical damage. This type of damage usually requires re-polishing or replacement of the connector.

Maximum Optical Input Power

Due to their small fiber core diameters for short wavelength and high photon energies, the damage thresholds for device is substantially reduced than the common 1550nm fiber. To avoid damage to the exposed fiber end faces and internal components, the optical input power should never exceed 20 mW for wavelengths shorter 650nm. We produce a special version to increase the how handling by expanding the core side at the fiber ends.

E sales@photonwares.com